

SERVICE INFORMATION

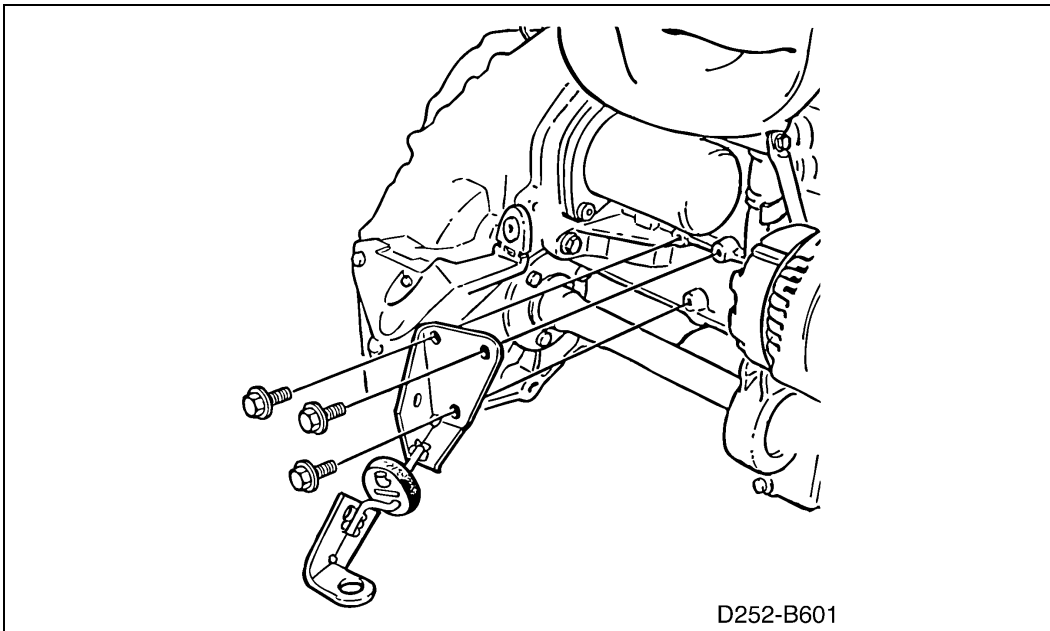
Number: 252-1600

Year: 1995

Month: FEBRUARI

Market: ALL

New holder for front exhaust pipe



Cars concerned

Saab 900 B234i M1994.

Background

On some cars the holder for the front exhaust pipe has developed cracks as a result of uneven loading. A new holder consisting of a bracket for the engine and a bracket for the catalytic converter has been developed. These brackets are connected to each other by means of a rubber suspension block.

In the event of complaints about noise coming from the exhaust system, inspect the holder. If the holder is broken it should be changed as described in the following.

Materials

46 24 557 Holder, kit consisting of: Upper bracket (engine) Lower bracket (catalytic converter) Rubber suspension block Spacer Requisite bolts

Procedure

1 Join the two brackets with the rubber suspension block.

- 2 Raise the car and remove the old holder. Scrap all bolts and washers.
- 3 On the engine, clean the threads of the hole for the bolt at top left.
- 4 Fit the new holder to the engine by means of three bolts, but do not tighten them.
- 5 Screw the holder to the exhaust pipe with the spacer between the holder and the catalytic converter. Before tightening, check that the rubber suspension block is positioned vertically.

Tightening torque 20 Nm (15 lbf ft)

- 6 Tighten the bolts securing the holder to the engine.

Tightening torque 20 Nm (15 lbf ft)

- 7 Lower the car to the floor.

Standard time information

Object code: 25239 Fault code: 31 Localization code: 00 Action code: 01 Time: 0.3

Warranty information

Regular warranty rules apply.